

REVISIONS				
REV.	DESCRIPTION	LOCATION	DATE	REVISED BY
A	FIRST ISSUE			

### ELECTRICAL POWER REQUIREMENTS

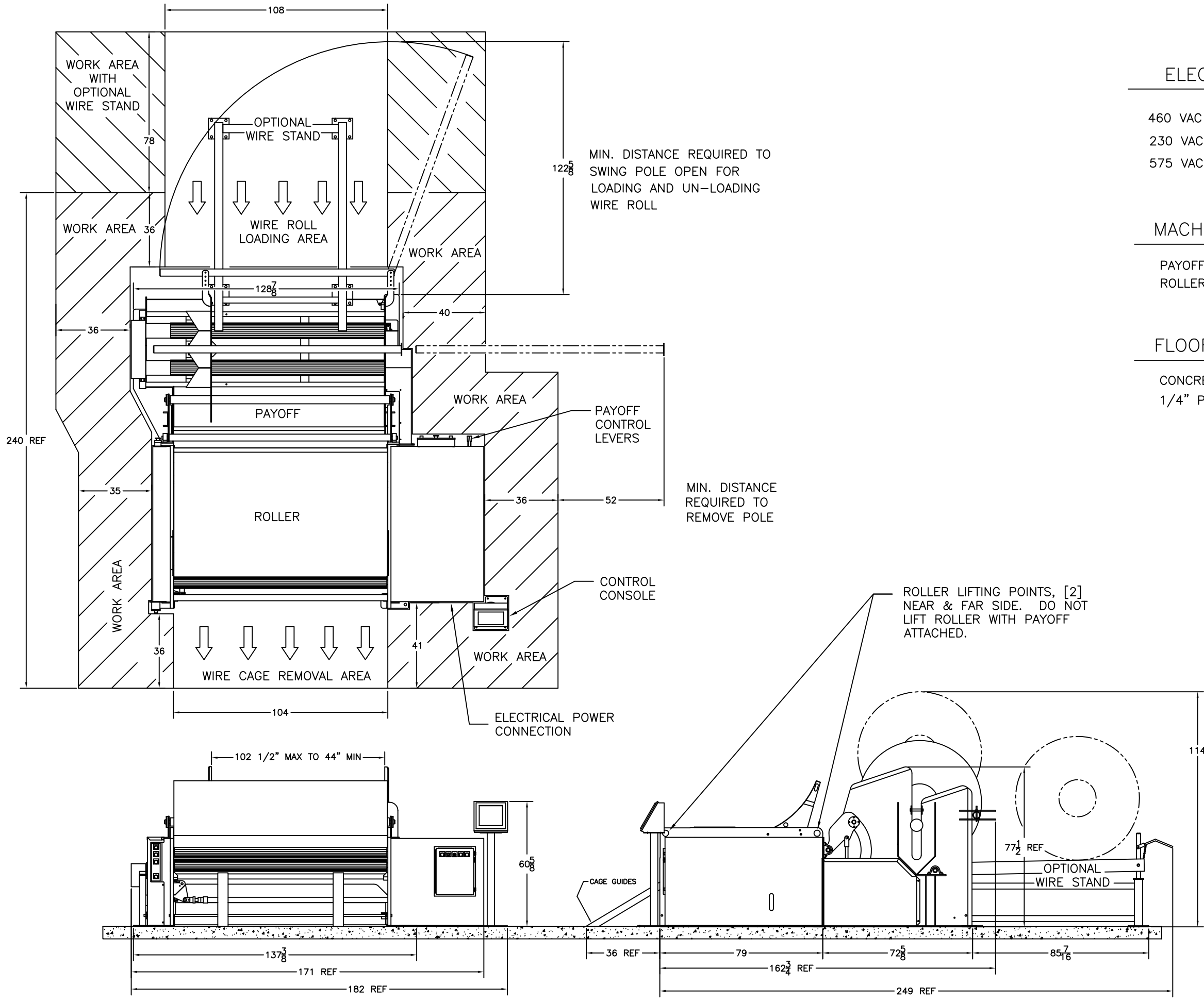
- 460 VAC 3 PHASE, 40 AMP. (STANDARD)
- 230 VAC 3 PHASE, 65 AMP. (OPTIONAL)
- 575 VAC 3 PHASE, 35 AMP. (OPTIONAL)

### MACHINE WEIGHT

- PAYOFF 3,600 LBS.
- ROLLER 19,500 LBS.

### FLOOR CONDITIONS

CONCRETE FLOOR LEVEL MUST NOT EXCEED  
1/4" PER 10FT. IN ALL DIRECTIONS



ROLLER LIFTING POINTS, [2]  
NEAR & FAR SIDE. DO NOT  
LIFT ROLLER WITH PAYOFF  
ATTACHED.

114 MIN. HEIGHT REQUIRED TO  
LOAD OR UNLOAD WIRE ROLL  
WHEN USING DROP IN METHOD

TOLERANCES UNLESS OTHERWISE SPECIFIED		PROPRIETARY AND CONFIDENTIAL	
DIMENSION RANGE (IN)	0-1/20	1/20-240	240+
FRACTIONAL	±1/16	±1/8	±1/4
XX	±3/32	±3/16	±1/2
XXX	±1/8	±3/8	±1/2
DRIILLED HOLE SIZE	TOLERANCE		
0.125 - 1.00	±0.004	±0.005	±0.007
1.25 - 2.00	±0.006	±0.008	±0.010
2.00 - 3.00	±0.008	±0.010	±0.012
3.00 - 4.00	±0.010	±0.012	±0.015
4.00 - 6.00	±0.012	±0.015	±0.020
6.00 - 10.00	±0.015	±0.020	±0.025
10.00 +	±0.020	±0.025	±0.030
ANGULAR ±1/2° SURFACE FINISH	✓ ± 125 MICRO FINISH		

DRAWN	DAK	4/23/14	
CHECKED	MF	4/28/14	
APPROVED	DAK	4/23/14	

TITLE	FLOOR LAYOUT, HYDRA-ROLL STD-8FT CMR-5
DRAWING NO.	406554
REV.	A

SCALE	1:24
WT.	0
SHEET	1 OF 1