

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **ERMC**

**828 4th Street
55330 Elk River, Minnesota
UNITED STATES**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles (except design)
- Bogie frames and bolsters

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23	t = 3 - 12 mm	FW
135	1.2	t = 3 - 40 mm	BW
	1.2	t = 3 - 40 mm	HV butt weld at t-joint
	1.2	t = 5 - 50 mm	FW
141	1.1	t = 3 - 7 mm	BW
		D >= 21 mm	

(continuation: see reverse)

Responsible welding coordinator: Rick Brennan (Level A) born: 1965

Deputy with equal rights: Mike O'Connor (Level B) born: 1973

Deputy: Joe D. Anderson (Level C) born: 1990

Certificate no.: TÜVRh/15085/CL1/607/0/19

Valid: from 02.05.2019 to 01.05.2022

Issued on: 02.05.2019

Auditor: MÜLLER

General regulations (see reverse)

Makowka
Head of certification body

Certificate no.: TÜVRh/15085/CL1/607/0/19

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
783	1.2	t = 3 - 7 mm D = 5 - 12 mm	-

Comments:

Authority to test the qualification of welders:

The responsible welding supervisor is authorized to test the qualification of welders according to the applicable standards within the range of certification of this Certificate.

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files