



**ERMC**

828 4<sup>th</sup> Street  
Elk River, MN 55330  
Phone (763) 441-1581  
Fax (763) 441-1596

## Bending Sequence Double Bender



Mat is introduced between the deck and mandrel; and located for the first bend



“L” shaped mat is pulled forward and the second bend located



After bending, the mandrel rotates to a full 90 degrees for extraction



Hydraulic cylinders in the bending deck secure the mat firmly against the mandrel for each bend. The cylinders are accessible for repair or replacement. The lower photo shows the bending deck and mandrel fully engaged.

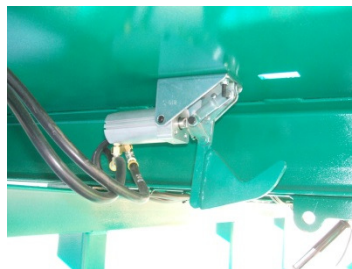


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## Full Tilt-Table Assembly



Photos illustrate heavy construction, hydraulic tipping cylinders and table mounted rollers



Pneumatic hooks secure the bent mat prior to tilting safely to the floor. In a single 15' table two hooks are standard



Bumpers are removable and adjustable to include precise bending locations



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ERMC Tilt Table secures the bent cage safely and securely;  
then lowers to the floor in the upright position

